



IM Hart AB

Machinery for the Pallet Industry

HKR-1000	
Machine specification facts.	Standard performance
IM Hart machine deliveries. All machines are delivered according to CE Certification and complete documentation for Electricity, Hydraulics and pneumatics all according to European standard	
Operators	
Length	3,3m
Width	2,3m
Height	1,0m
Power: Requires	10kw
Pneumatic system	7 bar compressed dried air: 200 L/min.
Should be filled and controlled	Container for lubricating oil Compressor not included
Hydraulic system	Non hydraulic components
Requires cyclone fan for removal of ship	Not included.
Required hose diameter	4 ea. 75mm
Cyclone fan capacity	1600 m ³
Machine capacity time	4 complete pallets /min (800x1200)
Standard equipment	4ea. Saw engines 4x3kw 2800r/m 4 ea. Saw blades diameter 400mm 2800 r/m

Additional options	
Wing width	+50
Outgoing additional options	Any kind of after treatment machine Turner stacker, Etc. Chain conveyor

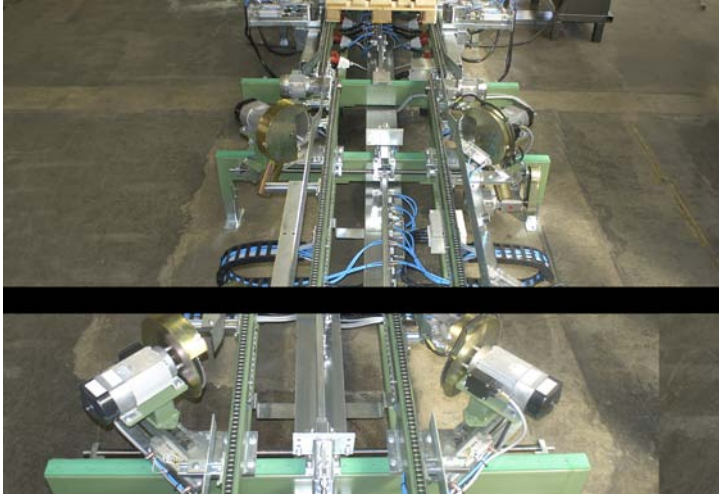
Material: Pallets	Solid wood	
Leg board size	Minimum	Maximum
Length	600mm	1600 mm
Width	75mm	150 mm
Thickness	16mm	28 mm
Pallet size	Minimum	Maximum
Length deck & legs	600 mm	1600 mm
Width deck	600 mm	1400 mm
Width wing		+30



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CORNER CUTTER HKR-1000

After - treatment machine.



A highly efficient machine with an smart constructions, and various possibilities to adjust. The HKR-1000 is incredible easy to fine adjust

**Automatic
HKR-1000 is used automatic in a after treatment line**

The pallet is stopped at the right position. Two rotating high speed blades cut the front corners. Chain conveyor pulls the pallet to another stopper where the two rear end corners are cut in the same way.

Fast motorized adjustment when changing to a new pallet size.

