



# IM Hart AB

Machinery for the Pallet Industry

<b>Roll over turner</b>	
<b>Machine specification facts.</b>	<b>Standard performance</b>
<b>IM Hart machine deliveries.</b> All machines are delivered according to CE Certification and complete documentation for Electricity, Hydraulics and pneumatics all according to European standard	
<b>Operators</b>	
<b>Length</b>	2,3 m plus half pallet length
<b>Width</b>	3,2 m plus whole pallet length
<b>Height</b>	3,0 m
<b>Power</b>	3,7kw
<b>Pneumatic system</b>	5 bar compressed dried air: 15 L/min
	Should be filled and controlled Container for lubricating oil
<b>Hydraulic system</b>	Non hydraulic components
<b>Machine capacity time</b>	4 pallets/minute (800x1200)
<b>Standard equipment performance</b>	Motorized adjustment
<b>Outgoing additional options</b>	Chain conveyor Stacker

<b>Legs including blocks</b>	<b>Minimum</b>	<b>Maximum</b>
Material		Solid wood and or pressed blocks
Length	600mm	1600 mm
Width	75mm	150 mm
Thickness	70+16	100+22
<b>Material: Decks</b>	<b>Minimum</b>	<b>Maximum</b>
Material		Solid wood
Length	600mm	1600 mm
Width	600mm	1400 mm
Thickness	16mm x2	28 mm x2
<b>Pallet size</b>	<b>Minimum</b>	<b>Maximum</b>
Length deck & legs	600 mm	1600 mm
Width deck	600 mm	1400 mm

Machinery delivered from IM Hart AB contains no hydraulic fluids.



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## Roll over turner

Roll over turner with electrical and pneumatic operation. Standardized and flexible.



### Roll over turner

**Roll over turner are used automatically in a machine line. The operation is, to lift the material and change the Materials direction, into another conveyor or simply turn the materials up side down ready for the next operation.**

### Legs, decks and or pallet turner

**The most: high efficient and convenient turner for both pallets decks and legs.**

**A fast working machine with smart construction that is very simple to handle and adjust.**

